

Adhesives for use with Zodiaq®

Z-2006-001a

DuPont requires the use of approved adhesives with Zodiaq®. The table below lists the approved adhesives for Zodiaq®

For Joining Zodiaq® to	Approved adhesive	Availability
Zodiaq® as in horizontal field seams	Corian® color-matched joint adhesive. Akemi® Clear Platinum Polyester-Based Adhesive for quartz surfaces – Knife-grade	Currently available through distributors or FSFs Color tint kit is required for Akemi® adhesive
Zodiaq® as in lamination seams	2-part epoxy or polyester adhesives. * Corian® color-matched joint adhesive.	Currently available through traditional stone tool vendors Currently available through distributors or FSFs
Corian® sheet product	Corian® color-matched joint adhesive.	Currently available through distributors or FSFs
Corian® Shaped product (e.g., sinks, lavs, etc.)	Corian® color-matched joint adhesive. Silicone adhesive	Currently available through distributors or FSFs
Acrylic, polyester or other polymeric solid surface materials, Steel, porcelain, china, cast iron, or wood.	Silicone adhesive	DuPont silicone sealant recommended Currently available through distributors or FSFs

Failure of seams due to the use of unapproved adhesives are the responsibility of the fabricator/installer and are not covered by DuPont.

Attached is the cross reference guide for matching Zodiaq® quartz surfaces to Corian® joint adhesive.

* Traditionally, lamination seams have been joined using color matched, 2 part epoxy adhesives due to their strength and UV stability.

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Zodiaq® Color	Zodiaq® Color Code	Corian® Joint Adhesive Color
ABYSS BLACK	ABL	Black - DN
ALABASTER	ALA	Rice Paper
ALPHA BROWN	ABR	Acorn
ANTIQUE PEARL	TPE	Raffia - RF
ARGO GREEN	AGN	Dark Green
ASTRAL PEARL	APE	Raffia - RF
AUTUMN LIGHT	LBR	Camel
BOREALIS BLUE	BBU	Dark Blue
CAPPUCCINO	KPE	Raffia - RF
CAROLI RED	CRD	Pompeii Red
CELESTIAL BLUE	CBU	Dark Blue
CHESTNUT	CBT	Silt
CINNAMON SPICE	SBR	Silt - SL
CLAY BROWN	CBG	Silt - SL
CLOUD WHITE	CWH	Rice Paper
COPPER SUNSET	SCO	Adobe - AD
CORONA BROWN	RBR	Suede
CYGNUS PEARL	CPE	Neutral - NU
DORADO BLUE	RBU	Stonewashed - SW
ECLIPSE BLUE	EBU	Black - DN
GALAXY BLACK	GBL	Black - DN
INDUS RED	IRD	Pompeii Red
LUNAR PEARL	LPE	Whisper
MAGELLAN GREEN	MGN	Verde - AV
MERCURY GREY	MGR	Sage
METEOR GREY	MET	Gray Fieldstone - GF
MINERAL PEARL	MPE	Acorn
MOSAIC GOLD	MYL	Suede
MYSTIC BLACK	MBL	Black - DN
PAPYRUS	PAP	Neutral - NU
SADDLE BROWN	SBD	Coffee Bean
SAND BEIGE	SBG	Camel
SMOKEY TOPAZ	TBR	Silt - SL
SPACE BLACK	SBL	Black - DN
STORM GREY	SGR	Sierra Jewel - SJ
TOASTED ALMOND	TAR	Doeskin
VELA BROWN	VBR	Silt - SL
VESTA PEARL	VPE	Neutral - NU
WOODLAND GREY	WGR	Slate

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